

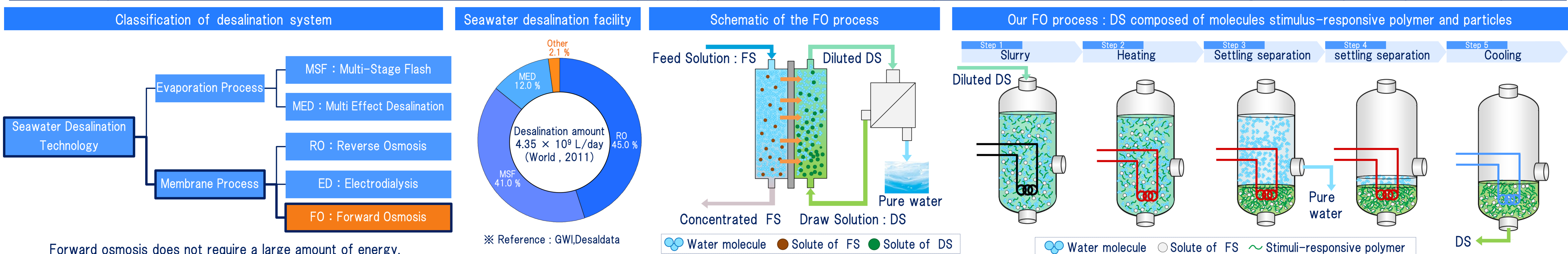
Development of reusable draw solution using a stimulus-responsive slurry

刺激応答性スラリーを用いた再利用可能なドロー溶液の開発

HOSEI U^{※1} (Stu・PEF) Kenta Kitamura^{※2} (Ful) Takamasa Mori^{※3} ^{※1}法政大 ^{※2}(学・技基)北村研太 ^{※3}(正)森隆昌

1. Introduction

Forward osmosis (FO) attracts considerable attention because this technology does not require a large amount of energy. FO is expected to be applied for seawater desalination¹⁾, so various studies^{2) 3)} have been reported. However, it hasn't been fully achieved that DS can be reused by a simple method. We tried to develop a easily reuse able DS, that is consisting stimuli-responsive polymer and particles.



Forward osmosis does not require a large amount of energy.

In this study, we examine that "it is possible to repeatedly use the stimuli-responsive slurry", and "Effects of the mole fraction of AMPS monomer that dissociate the ion on the ability of the water and re-use"

2. Experiment

We tried two experiments "Stimuli-responsive polymer synthesis" and "Water absorption experiment". In "Stimuli-responsive polymer synthesis", It was synthesized p-NIPAM (consisting NIPAM only) and p-(NIPAM-co-AMPS)(consisting NIPAM and AMPS). In "Water absorption experiment", Water absorption by using the water supply equipment of a batch and 3 times reused.

2.1 Stimuli-responsive polymer synthesis

2 type Stimuli-responsive polymer

Table Material and ration of mole

Material	Ration of mole (-)		
	A	B	C
N-isopropylacrylamide (NIPAM)	1000	1000	1000
2-Acrylamido-2-methylpropanesulfonic Acid (AMPS)	0	15	30
N,N,N',N'-tetramethylethylenediamine (TEMED)	20	20	20
Ammonium peroxydisulfate (APS)	15	15	15

Step 1: Monomer and initiator solution preparation
 Step 2: Nitrogen (N₂) purge
 Step 3: Water absorption stop

1. Mixing deionized water and monomer, TEMD, or APS.
 2. Mixing by the revolution mixer.

Nitrogen (N₂) purge
 90 min : Common temperature
 30 min : 10 °C

Mixing Monomer and initiator solution by the revolution mixer. (600 rpm, 20 sec)
 Still standing (1 day)

2.2 Water absorption experiment

- Step 1: Slurry (DS) preparation
- Step 2: Water absorption start
- Step 3: Water absorption stop
- Step 4: Heating DS
- Step 5: Separating the DS and water
- Step 6: Resume the water absorption

1. Mixing deionized water and Stimuli-responsive polymer.
 2. Ultrasonic irradiation
 3. Adding particles (Silica)
 4. Mixing by the revolution mixer. (2000 rpm, 15 min)
 + Osmotic pressure measurement

Draw Solution(DS)
 Head is on the same level
 Plastic tube
 Electronic balance
 Feed Solution(FS) (Distilled water)
 RO Membrane
 Direction of FS flow

3days later, stop water absorption

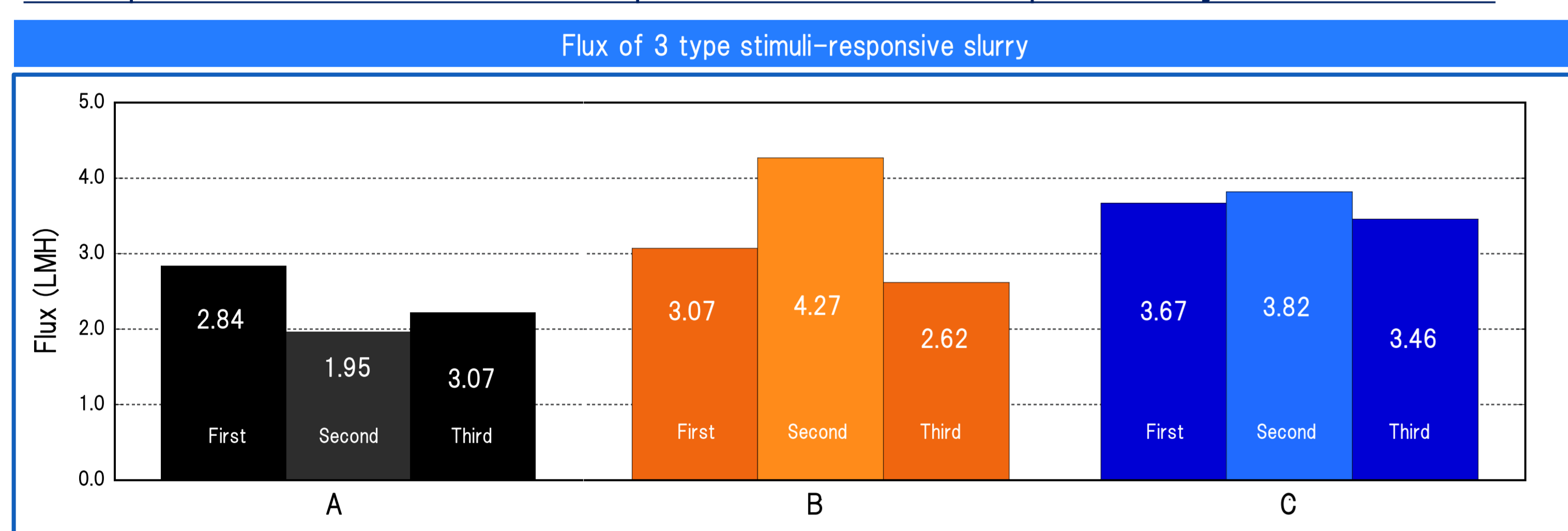
Warm the draw solution by ribbon heater to phase transition of the stimuli-responsive polymer
 50 °C, 1 hour

Get rid of the water

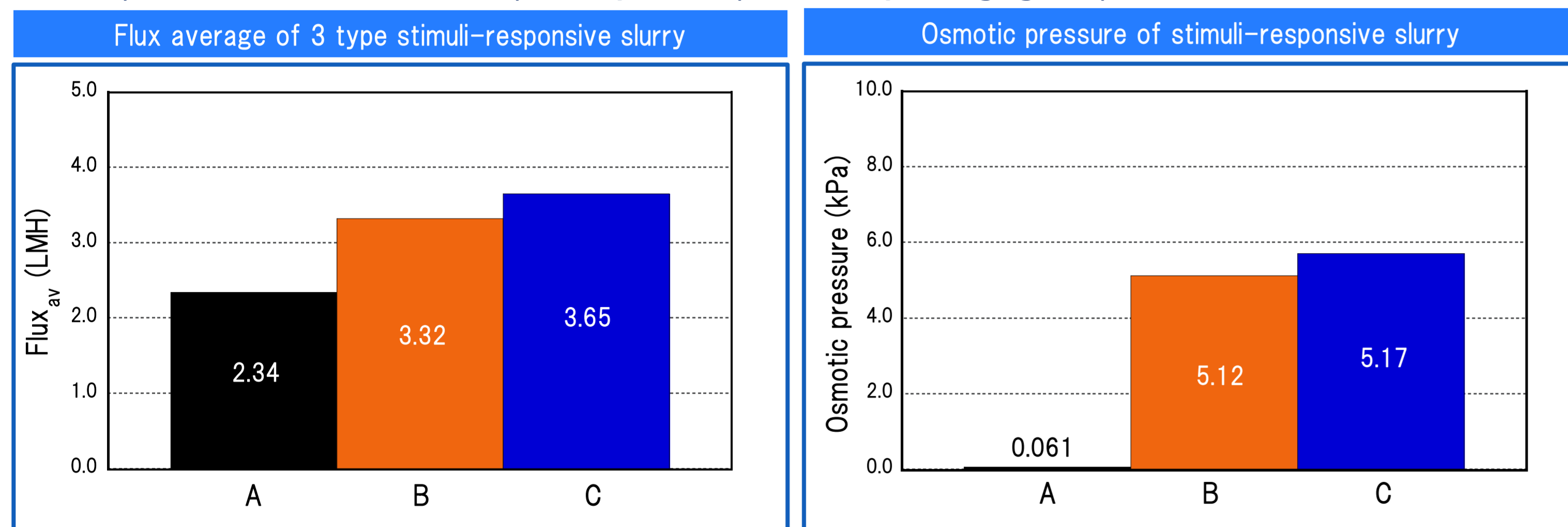
Repeat steps 2 ~ 6 twice

3. Results and discussion ①

We confirmed the water could be adsorbed and separated at 3 times. It was possible to increase the osmotic pressure and water absorption flux by amount of AMPS.



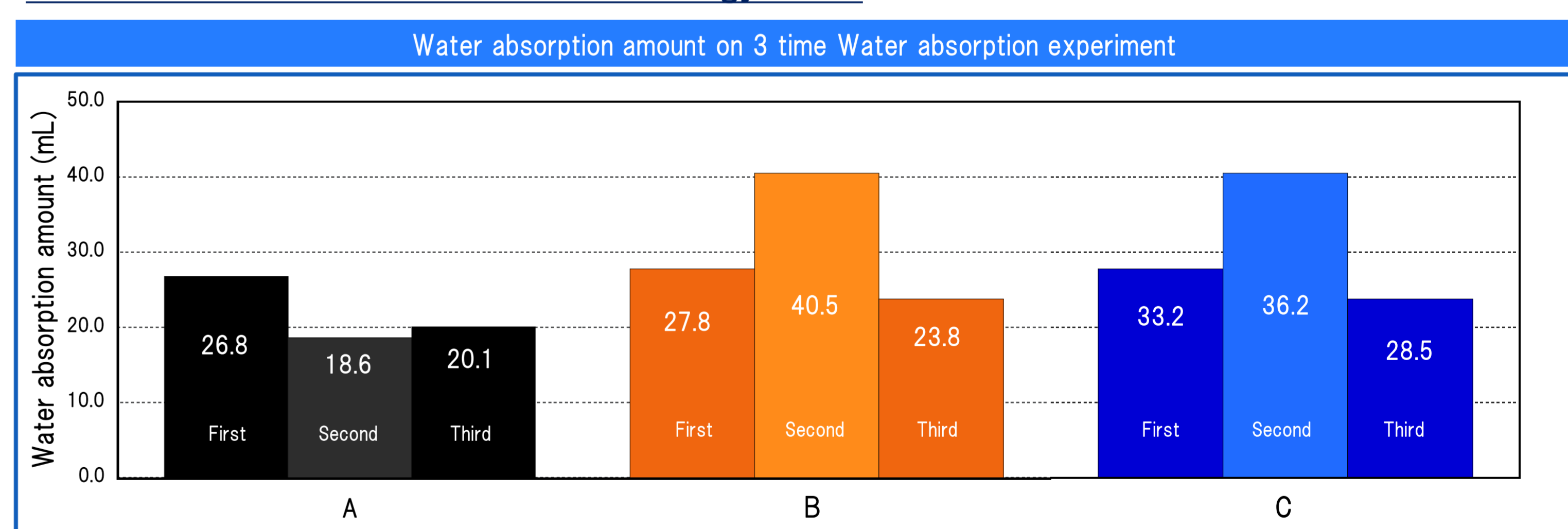
It is possible to adsorb water repeatedly and separate it by changing temperature.



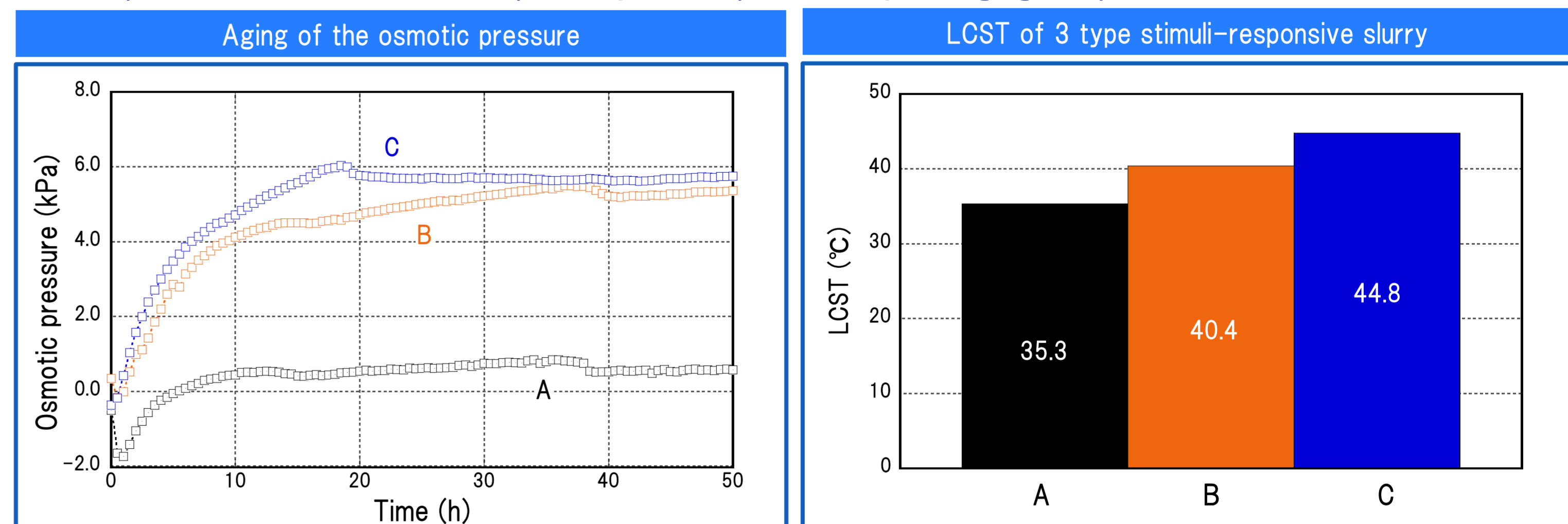
It was possible to increase the osmotic pressure and water absorption rate by amount of AMPS.

4. Results and discussion ②

Noteworthy was that LCST of the copolymer is higher than that of p-NIPAM, and it constitute barriers to reduction of energy costs.



It is possible to adsorb water repeatedly and separate it by changing temperature.



Osmotic pressure and the LCST of the copolymer is higher than that of p-NIPAM.

5. Conclusion

- It is possible adsorb water repeatedly and separate it by using the stimulus response slurry and changing temperature, that is consisting stimuli-responsive polymer and particles.
- It was possible to increase the osmotic pressure and water absorption rate by using copolymer of AMPS and NIPAM.

References

- 1) S. Zhao and L. Zou, J. Membr. Sci., 396 (2012) 1- 21. , 2) R. Ou et al., Desalination., 318 (2013) 48-55 , 3) M.L. Stone et al. / Desalination 312 (2013) 124-129

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